

## Single Carcass Catenary Hose



*EMSTEC* provide a range of high quality, high performance, oil suction and discharge hoses, extensively used at offshore moorings throughout the world. The *EMSTEC* **Single Carcass Catenary** hoses are utilized in high integrity floating offloading installations such as FPSO, FSO tandem offloading to DP Shuttle Tankers (i.e. Reel, Chute, Cantilever hang-off arrangements).

The EMSTEC hose fully complies with the requirements of the "Guide to Manufacturing and Purchasing Hoses for Offshore Moorings, **OCIMF/GMPHOM 2009 - 5th Edition**".

All hoses are designed and manufactured under a quality system in accordance with ISO 9001.

For performance characteristics and specification, please refer to EMSTEC data sheet 'Single Carcass Hose Specification'.

#### 21410 SCSC - End Reinforced (i.e. FPSO)



21420 SCSC - Main Line



21430 SCSC - Main Line - Controlled / Neutral Buoyancy (for special applications)



21440 SCSC - End Reinforced (i.e. Shuttle Tanker)



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# Single Carcass Hose Specification

## **'21' SERIES**

*EMSTEC* Single Carcass Submarine, Floating & Catenary hoses fully comply with the requirements of the "Guide to Manufacturing and Purchasing Hoses for Offshore Moorings, **OCIMF/GMPHOM 2009 - 5th Edition**".

### **PERFORMANCE CHARACTERISTICS & CONSTRUCTION**

Nominal Bore (mm):	150 (6"), 200 (8"), 250 (10"), 300 (12"), 400 (16"), 500 (20"), 600 (24") (non-standard diameters available on request)
Standard Length:	9.1M (30'), 10.7M (35') & 12.2M (40') (non-standard less than 12.2M also available)
Hose Construction:	Liner Tube – NBR based Rubber, resistant to hydrocarbons with aromatic content up to 60%.
	Main Carcass – Elastomer reinforced with multi-layers of high tensile textile cords and embedded steel wire helix.
	Floatation Material (Floating Hoses only) - Closed Cell Foam
	Outer Cover – Fibre reinforced smooth elastomer cover, resistant to ageing, abrasion, weathering, sunlight, tearing and oil and seawater penetration. (Polyurethane coating available on request).
Flanges:	ANSI B16.5 Class 150 or 300 Flat Face (FF) or Raised Face (RF), Hot Dip Galvanisation in accordance with BS729 Part 1, EN ISO 1461
Pressure Rating:	15 BAR (225 PSI), 19 BAR (275 PSI), 21 BAR (305 PSI) (higher pressure ratings on request)
Minimum Burst Pressure:	75 BAR (1090 PSI), 95 BAR (1375 PSI), 105 BAR (1525 PSI)
Flow Velocity:	Maximum of 21m/s
Fluid Product:	Crude Oil and Liquid Petroleum Products (other than liquefied petroleum gases and liquefied natural gases).
Temperature Range:	Fluid Temperature from -20°C to 82°C.
	Ambient Temperature from -29°C to 52°C.
Minimum Bend Radius:	Submarine Hose - 4 x hose Nominal Bore Diameter.
	Floating Hose – 6 x hose Nominal Bore Diameter
Electrical Continuity:	Electrically Continuous or Discontinuous as required.

For information regarding hose types and applications, please refer to relevant EMSTEC hose data sheets.

### **DESIGN APPROVAL & QUALITY ASSURANCE**

All of the hoses are designed and manufactured under a quality system in accordance with ISO 9001. Prototype Hose manufacture and testing witnessed and verified by Bureau Veritas & Det Norske Veritas (Certifying Authorities) and GDC International (Industry Consultants).



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Prototype Approval (GDC)

## EMSTEC GmbH

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