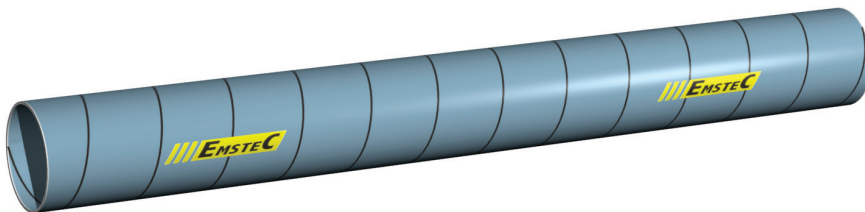


Piping

C 1-1 ▷ Steel Pipes

▷ Spiral welded steel pipes

Pipes are available in lengths of 2, 4, 6 and 12 m and with diameters of between 200 up to 3.400 mm – with or without flanges suit to customers requirements.



Spiral welding steel pipe manufacturing scope

DN	OD	6	7	8	9	10	12	14	16	18	20	22	24	25	28
200	219	31,52	36,60	41,63	46,61	51,54									
250	273	39,51	45,92	52,28	58,60	64,86									
300	325	47,20	54,90	62,54	70,14	77,68	92,63								
350	377	54,90	63,87	72,80	81,68	90,51	108,02								
400	426	62,15	72,33	82,47	92,55	102,59	122,52	142,25							
450	478	69,84	81,31	92,73	104,10	115,42	137,91	160,20							
500	529	77,39	90,11	102,79	115,42	127,99	153,00	177,81							
550	578	84,64	98,57	112,46	126,29	140,08	167,50	194,73							
600	630	92,33	107,55	122,72	137,83	152,90	182,89	212,68	242,27						
700	720			140,47	157,81	175,10	209,52	243,75	277,79	311,62					
800	820			160,20	180,00	199,76	239,12	278,28	317,25	356,01	394,58				
900	920			179,93	202,20	224,42	268,71	312,81	356,70	400,40	443,91	487,21			
1000	1020			199,66	224,39	249,08	298,31	347,33	396,16	444,79	493,23	541,47	589,51	613,45	
1100	1120				246,59	273,74	327,90	381,86	435,62	489,19	542,55	595,72	648,70	675,11	
1200	1220				268,79	298,40	357,49	416,38	475,08	533,58	591,88	649,98	707,88	736,76	
1300	1320					323,07	387,09	450,91	514,54	577,97	641,20	704,23	767,07	798,42	
1400	1420					347,73	416,68	485,44	554,00	622,36	690,52	758,49	826,26	860,07	
1500	1520						446,27	519,96	593,45	666,75	739,85	812,74	885,45	921,72	
1600	1620						475,87	554,49	632,91	711,14	789,17	867,00	944,63	983,38	1099,31
1800	1820						535,06	623,54	711,83	799,92	887,81	975,51	1063,01	1106,68	1237,42
2000	2020							692,59	790,75	888,70	986,46	1084,02	1181,38	1229,99	1375,52
2200	2220							761,65	869,66	977,48	1085,11	1192,53	1299,76	1353,30	1513,62
2400	2420							830,70	948,58	1066,26	1183,75	1301,04	1418,13	1476,61	1651,73
2600	2620								1027,50	1155,05	1282,40	1409,55	1536,51	1599,91	1789,83
2800	2820								1106,41	1243,83	1381,04	1518,06	1654,89	1723,22	1927,94
3000	3020									1332,61	1479,69	1626,57	1773,26	1846,53	2066,04
3200	3220										1578,34	1735,08	1891,64	1969,84	2204,15
3400	3420										1676,98	1843,60	2010,01	2093,14	2342,25

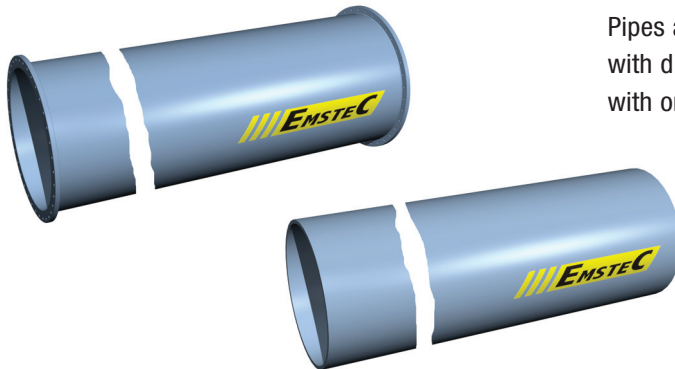
Q235A\Q235B\20#\SS400\ST37-2\S235JR\GrB\GrX42	Q295B\Q345A\Q345B\ST44\ST52-3\GrX46-X60	GrX65-X70
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Piping

C 1-2 ▶ Steel Pipes

▶ Longitudinal welded steel pipes



Pipes are available in lengths of 2, 4, 6 and 12 m and with diameters of between 200 up to 3.400 mm – with or without flanges suit to customers requirements.

Longitudinal welded steel tube production capability range

DN	OD	6	8	10	12	14	16	18	20	22	24	25	28	30	40
300	325	47,20	62,54	77,68	92,63										
350	377	54,90	72,80	90,51	108,02										
400	426	62,15	82,47	102,59	122,52	142,25									
450	478	69,84	92,73	115,42	137,91	160,20	182,30								
500	529	77,39	102,79	127,99	153,00	177,81	202,42	226,84	251,05						
550	578	84,64	112,46	140,08	167,50	194,73	221,76	248,59	275,22						
600	630	92,33	122,72	152,90	182,89	212,68	242,27	271,67	300,87	329,87					
700	720	105,65	140,47	175,10	209,52	243,75	277,79	311,62	345,26	378,70	411,95	428,49			
800	820	120,45	160,20	199,76	239,12	278,28	317,25	356,01	394,58	432,96	471,13	490,15	546,89	584,48	
900	920	135,24	179,93	224,42	268,71	312,81	356,70	400,40	443,91	487,21	530,32	551,80	615,95	658,46	
1000	1020	150,04	199,66	249,08	298,31	347,33	396,16	444,79	493,23	541,47	589,51	613,45	685,00	732,45	966,73
1100	1120		219,39	273,74	327,90	381,86	435,62	489,19	542,55	595,72	648,70	675,11	754,05	806,43	1065,38
1200	1220		239,12	298,40	357,49	416,38	475,08	533,58	591,88	649,98	707,88	736,76	823,10	880,42	1164,02
1300	1320		258,85	323,07	387,09	450,91	514,54	577,97	641,20	704,23	767,07	798,42	892,15	954,40	1262,67
1400	1420		278,58	347,73	416,68	485,44	554,00	622,36	690,52	758,49	826,26	860,07	961,21	1028,38	1361,31
1500	1520	High grade steel	298,31	372,39	446,27	519,96	593,45	666,75	739,85	812,74	885,45	921,72	1030,26	1102,37	1459,96
1600	1620		318,03	397,05	475,87	554,49	632,91	711,14	789,17	867,00	944,63	983,38	1099,31	1176,35	1558,61
1800	1820		357,49	446,37	535,06	623,54	711,83	799,92	887,81	975,51	1063,01	1106,68	1237,42	1324,32	1755,90
2000	2020			495,70	594,24	692,59	790,75	888,70	986,46	1084,02	1181,38	1229,99	1375,52	1472,29	1953,19
2200	2220			545,02	653,43	761,65	869,66	977,48	1085,11	1192,53	1299,76	1353,30	1513,62	1620,26	2150,48
2400	2420				712,62	830,70	948,58	1066,26	1183,75	1301,04	1418,13	1476,61	1651,73	1768,23	2347,77
2600	2620				771,81	899,75	1027,50	1155,05	1282,40	1409,55	1536,51	1599,91	1789,83	1916,20	2545,07
2800	2820				830,99	968,80	1106,41	1243,83	1381,04	1518,06	1654,89	1723,22	1927,94	2064,17	2742,36
3000	3020				890,18	1037,85	1185,33	1332,61	1479,69	1626,57	1773,26	1846,53	2066,04	2212,14	2939,65

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Q295B\Q345A\Q345B\ST44\ST52-3\GrX46-X60
GrX65-X70

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